

# The Mining Journal

## RAILWAY AND COMMERCIAL GAZETTE:

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

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### Royal School of Mines, Jermyn-Street.

MR. WARINGTON SMYTH'S LECTURES.

[FROM NOTES BY OUR REPORTER.]

**LECTURE XLVII.**—The last lecture had sufficiently exhibited the main principles which came into operation with the safe and economical drawing or winding of the mineral up to the surface, and he (Mr. SMYTH) would, therefore, pass to another part of the subject, of a purely mechanical character, but in which a certain amount of mining experience was necessary. He alluded to the occurrence of water in mines, and the modes of getting rid of it. The water found in mines was derived from several different sources. He had already pointed out, in connection with "tubbing," the way in which it was sometimes derived from sand or gravel in immediate contact with the works, and at other times how it came from long distances through pervious beds; and that, as a rule, it was more difficult to deal with it in metalliferous mines than in stratified deposits. In either case, however, it must be raised to the surface, or at least to an adit, or water drain. It was noticeable that after a given time the water would drain from the ground over a level, and the natural tendency would be for it to accumulate in the lowest sumps or portions of the works. It might be a very injurious thing to have all the water at the bottom of the mine, and it was a great matter to intercept the water at the highest point, so as to lessen the cost of pumping it out. They had already considered the means of keeping water out of the shaft by "tubbing," but with respect to the mines themselves other means must be used. When watery measures communicated with each other through a whole district, the water might be got rid of on a large scale by driving an adit level; and when carried on by a Government or a combination of owners, &c., so that the expense would be covered by a royalty on the mineral obtained, each person benefited thus contributing his fair share, it was an admirable system. This, however, could not often be done; and, then, when a certain area of ore ground was divided into different properties, it was a serious thing to decide upon the course to be pursued. Supposing such an area to be divided into three properties, if the man who held the centre piece put down a pit, it might entail upon him the cost and labour of pumping dry, not only his own but his neighbour's portion of the lode. No man, then, would attempt such a course unless his own portion of the workable area was large enough to remunerate him for the great expense he must be put to under such circumstances. Considerations of this kind were of the highest importance in highly watered districts, and mining engineers must be especially careful to look before they leaped in respect to them. In getting rid of the water, or of keeping it from the workings, a great many operations came into play. In some cases, where it was of great importance to keep out the water, it was effected by DAMS, whether placed horizontally or vertically. During the last year he had seen two or three interesting cases, in which everything depended upon the thoroughness and soundness with which the system was carried out. If the work done was not trustworthy the dammed up water would be like the sword of Damocles, continually threatening the whole of the mine with destruction. Hence the proper placing and construction of the dams, and the form they ought to take, were questions which tasked the judgment and skill of the mining manager in no ordinary degree. Dams were constructed in many different ways, according to the pressure of the water. Thus, having selected a narrow part of the level, where the ground was of a very strong character, they should cut a niche in each side of the level, and put in timbers from side to side, which should be made watertight, by filling in moss, &c. The dam should be placed according to the height of the column of water, or the pressure to be withstood. If there were a constant flow of water in the level it would be necessary to put a pipe in temporarily, to carry the water off during the erection of the dam. Another point requiring attention, and which was extremely important, was to extract all the air from the back of the dam prior to closing it up, otherwise its stability would be very much impaired. The dam should be placed in a position where it would be easy to ascertain that the ground above and below was very strong and impervious, so that the water should not infiltrate through it, and so get at the portion of the level which it was desired to keep free from water. The "frame dam," which was a good deal employed in the North of England and in Saxony, was capable of withstanding great pressure; but, whatever the kind of dam, the work must be of the strongest and most careful character. If the work were at all unsatisfactory, the probability was that the dam would give way, and might lead to the loss of scores of lives. Thus, when a new dam was brought into action it was watched with the greatest anxiety by the engineers, to see if it were capable of withstanding the pressure to which it was subjected. Where the pressure was not very considerable he had seen, as in Westphalia and in our own country, very efficient dams constructed of arched brickwork. He described by drawings several modes of construction, and then passed on to discuss the vessels in which the water was raised when pumps were not put in. These were, in the earliest stages of a mine, barrels and kiddles of various kinds, raised by manual labour and the windlass, by horse power, or by water and steam power. Barrels or kiddles for these purposes were often made of sheet-iron, and were sometimes of large size. They were often fitted with contrivances for filling and emptying, and as often were self-acting in those respects. Leather buckets were found useful in stream workings, and gutta percha buckets were greatly used where hand-pumps were in vogue.

**LECTURE XLVIII.**—Whether the water were kept out by tubbing, or raised by buckets or pumps, it must form a very considerable proportion of the first charge of working the mineral sought for; but having allowed a given sum for tubbing, or for pumping engines and apparatus, that estimate might in stratified deposits be easily reached. In metalliferous mines the case was different, because as they were constantly increasing in depth the probability of cutting new feeders of water was continually arising. They might start with a certain engine power, enough to deal with a given influx of water, but they could not be sure that that would serve for a single year, unless, indeed, they had put in a much larger power than was needed for the moment. So long as their operations were carried on above the level of the adit they might, even in a metalliferous mine, calculate to a nicety how much they must expend in raising the water to the adit level; but the adit level they entered the region of uncertainty, which was the cause of so many great disappointments. It was comparatively easy to calculate on the average hardness of the ground to be worked, the average cost of ventilation, and generally the average expenditure required in other matters, and expectations based upon those calculations might appear to be feasible, and reasonable hopes of profitable returns might be entertained, but so soon as they got below the adit the penetration of watery beds, not reached before, would greatly multiply expenses, and the most experienced miner might be foiled in attempting to estimate the charges into which they would inevitably be drifted.

Of the construction of pumps, and the means by which they were brought into work in the shaft, or near where they were placed, a few words would be necessary. With respect to pumps in shafts, there was a wonderful contrast to be found when the mine was worked by inexperienced persons and by those who had paid much attention to the lifting of water. The rude adventurers of America, for instance, whose idea of mining was making a hole at a certain angle of inclination, and then, when the water was unmanageable, beginning again at a fresh place, when they used a pump at all had apparatus of the commonest and least efficient sort; and in the same way the works of some of the Greek adventurers in Asia Minor were almost ridiculous, when the advances made in other lands were remembered. They dug out the mineral by means of a sort of inclined shaft, and in rainy weather could not work at all. The simple expedient of an adit, for which the nature of the ground offered great facilities, did not appear to have suggested itself to their minds. In this country pumps were now generally in use. The quantity of water finding its way into mines would always be different at different levels: a great portion might generally be taken up at the shallower levels, and, therefore, every mine manager would aim at pumping from the shallowest points, so as to have the calibre of the pumps, and the whole of the machinery connected with them, of the smallest dimensions. If they took the case of a shaft of 200 fms., the pumps should be for the first 50 fms. 18 in. in diameter, the next 50 fms. 14 in., the third 10 in., until at the bottom it would, perhaps, be only 6 inches. But still circumstances would vary as to water getting in, and provision must, therefore, be made for a heavier amount of water, supposing such an emergency should arise. With regard to erecting the pumping apparatus, and setting it to work, it was an extensive subject, on which he could not pretend to say much. The system formerly employed was to raise the water by successive lifts, of about 20 ft. each. At every lift the water was delivered into a cistern, placed across or at the side of the shaft, and so brought up from the one to the other, until it was finally delivered at the surface, and there got rid of. All these pumps—or rather sections of pumps—were worked by one main rod, which was set in motion by the

power applied at the surface, and in deep mines it would be readily conceived that the power required was very great. The coming up or drawing section pumps were at length converted into bucket lifts, by the simple expedient of increasing the height of the collar above the piston, and so making the bucket-work inside a column of pumps, or "trees." Two hundred years ago, and in some places down to within the last fifty years, the different portions of the pump were made of timber, and this was yet so impressed on the minds of the people in the midland districts, that they used to this day the term "pump trees," whereas in Cornwall they went by the name of "cylinders" or "columns." As only 32 ft. of water could be raised by atmospheric pressure, it was necessary to add to the length of the pipe, so as to include in each lift a reasonable quantity, the length of the lift being only a question of the strength of materials, and the rod was often extended to a length of 80 ft. In working the pumps, care should be taken to keep them working "solid," and not to continue their action when the water was too low in the sump, as then dirt and air were brought up, and the power wasted; although the admission of a small quantity of air was not unfavourable to the working of pumps. There were some remarkable instances of long lifts in Prussia, and other localities on the Continent, where pumps had been put down to depths of from 200 to 300 fms. One of the most important kinds of pumps was introduced into mines at the beginning of the present century, called the "plunger." It consisted of a plunger-pole, or ram, which was worked through a stuffing-box into a plunger-case of bored cast-iron, and at every down stroke forced the water upwards through an upper check, and the clear column of pipes above it. A great advantage of this arrangement (over and above the much smaller degree of wear and tear) was that the engine had simply at each stroke to lift the rods and the plunger-poles. These then, in the down stroke, by their own weight descended and forced the water before them; and inasmuch as the weight of the rods was far more than sufficient, in a deep mine, for this purpose, they were in part counterbalanced by "balance-bobs," placed some at the surface, and some at intervals in the shaft, each boby with 10 to 20 tons of old iron. In the Tresavean Mine, at a shaft that was 348 fms. deep from the surface, the 56-inch cylinder engine used to raise a weight of rods, plungers and sets-off for mine lifts of 67 tons 3 cwt. The main beam, with its gudgeons, connections, &c., 50 tons; four balance-bobs, 60 tons; the four loaded balance-boxes, 80 tons; or altogether, besides the weight of water in the drawing lift, about 269 tons, was set in motion at every stroke of the engine. In Cornwall the arrangement of the plunger-poles were attached to it by sets-off, bound to it by strong staples of iron. The several lengths of rod, generally from 40 to 70 ft. in length, were connected by the aid of strapping-plates of hammered iron, from 9 to 12 ft. long on opposite sides of the rod, bolted through it by screw bolts. Very fine machinery of this kind might be seen at Wheal Abraham, where timbers of suitable strength, 90 ft. long, were put in.

**LECTURE XLIX.**—Mr. SMYTH proceeded now to add a few words with respect to the main pump-rod, and first as to the necessity of having some means of counteracting the excessive vibration to which it was liable in working. This was done by means of guides placed at various intervals in the shaft. In cases of slight deviation from the perpendicular, it was sufficient to insert iron rollers in the guides, but when they came to any great angle something more was required. For instance, in Cornwall, where they sunk a shaft on the lode for exploration purposes, they often found that after a time it was necessary to leave the lode and continue perpendicularly, and then after a time to make another angle, and go on the lode again. When these angles occurred the difficulty was obviated by an ingenious arrangement called the "angle bob," or beam, which he described by means of drawings. Another point of great importance with regard to acceleration of duty as that obtained from the beam-engine, and the mining engineers might think it was impossible to think the tremendous strength which the rods were often constructed that such a thing should happen, but, on the other hand, the weight suspended sometimes in shafts quarter of a mile deep, was enormous, so that however strong or however good the material, such a catastrophe as the fracture of the pump-rod was by no means an impossibility. To lessen the effect of such an accident, it was usual in Cornwall to apply catches on the application of steam-power to these pumps, and the mining engineers ought to know something of the peculiarities and capabilities of the different kinds of engines, so as to make the best choice. In some, called bull engines, from their inventor, the piston worked in a cylinder placed immediately over a shaft. They had great simplicity of action, and were working with excellent effect; but they did not attain an equal amount of economy to that attained by the beam-engine. They were, however, to be seen on a large scale at the Modyn Collieries and at Messrs. Crayshaw's iron mines in the Forest of Dean, working pumps of no less than 27 in. in diameter, with a 10-in. stroke, six strokes a minute, lifting the water from a depth of 120 yards. The same style of machinery was used at the Grand Hornu Colliery, on the Continent, and elsewhere. Its great defects were that there was difficulty in getting at the stuffing-box, so as to remedy any waste of steam which might arise; they did not get from it the same high amount of duty as that obtained from the beam-engine, and it occupied a much larger portion of the shaft with the apparatus. With regard to beam-engines, the question had arisen whether there ought to be a beam at all, or if so whether it ought not to be of some other material than cast-iron. The disastrous Hartley accident had occurred through the fracture of the cast-iron beam, a mass of iron of immense weight, the larger fragment of which falling into the pit destroyed the bratticing, and so damaged the sides that the ventilation was destroyed, and 264 lives were lost. Since that time beams of cast-iron had been replaced by wrought-iron, of which latter material there had been some remarkable fine examples constructed. Some had been for various reasons constructed before that, chiefly when they had to be carried across a mountainous district, to avoid the risk of fracture by a fall. One of the best wrought-iron engine beams known was made in 1862 for the Clay Cross Collieries, in Derbyshire. The engine cylinder was 84 in. in diameter, the stroke 10 ft., and the beam, consisting of two rolled iron slabs, was 36 ft. in length and 7 ft. deep at the centre. These were the largest pieces of wrought-iron applied to purposes of this kind known; but north of Newcastle, and at the East Caradon Mine, in Cornwall, there were built beams of wrought-iron. These were formed in various ways, but chiefly by pieces of boiler-plate iron rivetted together so as to form coils, with a piece of the best faggotted iron carried around them. The lecturer then spoke of the various means of transmitting the power when the pumps had to be placed at a distance from the engine by means of horizontal rods, and referred to a remarkable case at the Devon Great Consols Mine, where they worked up the brow of a hill for three quarters of a mile. He next referred to the modes of calculating the amount of work to be expected from well-constructed pumps worked by water or steam power. The quantity of water was calculated by a simple formula based on the diameter of the pumps, the length of the stroke, and the number of strokes per minute. It was first proposed to raise water by means of the steam-engine at the beginning of the last century, and Newcomen afterwards erected engines on a large scale in Cornwall and elsewhere. The improvements of Smeaton had greatly increased the amount of work done, but it was comparatively small until Watt introduced his separate condenser. At that time the work got out of an engine was from 7 to 8 million pounds raised 1 ft. high by the combustion of a bushel of coals. Watt's separate condenser at once effected a great saving, and he agreed with the mine owners that a certain proportion of the savings effected by his engines over the old ones should be his reward, and he thus realised a large fortune. The amount raised by a bushel of coals by Watt's engine was increased to 17 million pounds, and then Watt thought that improvement could go no further. Engineers and captains of mines in Cornwall, however, laid their heads together, and improvements made in one detail after another followed in rapid succession. These improvements were greatly stimulated by the commencement of those monthly reports of the work done by pumping-engines which had continued to this day, and which were a repository of valuable information. He was sorry these reports were not so well known and attended to as they ought to be, and that not only Cornwall but other parts of the country were included. To the emulation thus created and fostered might be attributed Trevethick's tubular boiler, the jacketing of the cylinder, and other improvements to retain the heat, and obtain the most out of the fuel consumed, and the steam generated, and the progress made was so considerable as to excite the greatest incredulity in other parts of England when it was an-

nounced that in certain Cornish mines a duty of 70, 80, and even 90 millions of the bushel had been obtained per minute. The result was that a committee was appointed in about 1829 or 1830 to test these alleged performances of the Cornish engines, consisting of several scientific men, with whom were associated two or three pitmen, and their investigations were conducted with the greatest accuracy. They looked up the coal, and only allowed that to be used which was weighed in their presence. They examined the number of strokes made per minute, and measured the quantity of water delivered. One of the most remarkable of the engines tested was that at the Forry Consols Mine, constructed by Mr. W. West. It was an engine of the largest calibre, and the mine was one of the deepest in Cornwall. Its work had been estimated at from 90 to 96 millions of pounds of water raised per minute for every 1 cwt. of coal, but the committee found that during the time they were testing it it actually raised no less than 120 millions of pounds per minute. It should always be remembered that the more unnecessary coal that was burnt the greater the wear and tear of the boiler, therefore every well-educated colliery engineer ought to make himself acquainted with the engines that did the greatest amount of "duty," and the nature of those improvements of the apparatus that produced the greatest results for the smallest quantity of coal consumed.

**LECTURE L.**—Mr. SMYTH said that they had now arrived at the important subject of ventilation, on which there was, in the public mind, a great deal of misapprehension, which could only be set aside by learning what was actually done in our mines for that purpose. No sooner did any accident happen in which there was loss of life, than it seemed to enter into the minds of everybody that no sort of precautions were taken to prevent accidents, and that agents and viewers, and people who had passed their whole lives in working underground, had all the time lost sight completely of the necessity for ventilation. This only showed what complete ignorance of the facts prevailed. People seemed entirely unaware that it was to the constant study and labours of such men that we owed a system of intelligent ventilation, on a great scale, in our collieries and mines, which would favourably compare with the advances and improvements of any other branch of practical art. It would greatly surprise some of these critics if they were taken into a mine to find that, hundreds of feet below the surface, and at great distances from the bottom of the shafts, they would enjoy better ventilation than that of the lower classes in their small, close rooms, habitually a well-ventilated, and that the higher classes were content to endure for hours together in ball rooms, at concerts, and in public assemblies, and to inhale air of a far more unwholesome and vitiated than would be found underground. He did not, however, deny that it was a subject of much difficulty, and that it taxed the whole energies and skill of managers and engineers to take care that the men were supplied at their work with a sufficient quantity of air. It was easy enough to carry air through the principal openings to great distances, but the difficulty was to convey fresh air through all the intricate, distant, and remote ramifications of the workings. It would, before describing the modes practised for this purpose, be necessary to occupy their attention with some remarks upon the gases it was the object of the mine manager to get rid of. As soon as a mine had been commenced, and a descent had been effected to a few feet, the necessity of ventilation would be felt, on account of the stagnation of the air. In consequence of this the air soon became vitiated, as the oxygen in it was soon depleted by the breathing of the workmen, by the flames of the candles, by the explosion of gunpowder, and wanted renewing. This necessity was increased, and especially in deep workings, by the large quantity of oxygen consumed by the chemical action arising from the nature of the rocks pierced, and this to a much more serious extent than was generally supposed. Even the timber introduced for props and in various ways, absorbed in its changes of condition vast quantities of oxygen, and thus robbed the vital air of those qualities needed for the support of human life. Then, from the coal itself, there were not unfrequently emanations of carbonic acid, and still more commonly carburetted hydrogen—both deadly gases, which must be got rid of. It would, therefore, be obvious that, as these conditions varied under different circumstances, ventilation would be required in different proportions. Thus, in metalliferous mines, if left to itself, the natural ventilation would in many cases be sufficient, but in collieries the reverse was the case, and modes of artificial ventilation had been the subject of years of careful study and attention. Take such a mine, for instance, as that of Carn Brea; a glance at the ground plan would show how immensely difficult it must be to thoroughly ventilate such a vast reticulation of intricate and irregular passages and workings; but the whole system was seen at once to be different when they turned to the plan of a colliery. The necessities of each case differed exceedingly.

In a metalliferous mine the men worked singly, or in pairs, at the extremities of many galleries, and it might be sufficient to pass air to them through pipes, or a small ventilating machine may be put in, which would suck out the vitiated air, and throw in enough fresh air for the purpose; but in collieries where large numbers of men were employed together, and when the material worked gave out deleterious gases, a large, uniform, and constant system of supply was necessary. This being so, it was important to consider whether the air should be thrown in in an unbroken body, passing down one shaft, sweeping through the mine, and so away by the upcast shaft, or whether it should be broken up into portions, each of which should sweep down, as it were, a section only of the excavations. This was often an important consideration, as there might be a portion of the mine which gave off noxious gases in large quantities, while the remainder might be free, or comparatively free, from such vitiations, in which case there would be a manifest advantage, when it could be effected, in isolating the more dangerous part. With regard to the quantity of fresh air required, it must be remembered that they had to give breathing air to the men, burning air to the lights, and enough, besides, to sweep away all the noxious gases which might be collected in places where the roof had been allowed to fall in. Much more, then, was required in collieries than in metalliferous mines, where they had commonly, in works of size, eight or nine shafts, all contributing in some way, and in a greater or less degree, to the ventilation of the works underground. In collieries very large areas indeed were often worked with a pair of pits only, and that alone rendered necessary a very different system to that common in metalliferous workings. This arose from the enormous cost of putting down shafts in difficult ground to the depth of from 200 to 300 fms., which, if repeated in respect to a given get of coal, would put an addition of so much per ton upon the saleable produce as to swallow up all the profits. He would always recommend mining engineers to consider well the cost of their pits in relation to the probable get of coal, and to see how much per ton it would be upon the saleable quantity. It must not be supposed, however, that the difficulties of ventilation in very large workings were insurmountable, as it would frequently happen that large collieries were better ventilated than small ones. Another difference in the treatment of metalliferous mines and collieries arose from the fact that the former were chiefly located in hilly districts, so that 30 or 40 fathoms from the surface might be attained with the aid of natural ventilation, which was easily produced by the currents arising from the various adits and openings, and the difference in the elevation at which the works of the pits were placed, which was often as much as 20 ft., 40 ft., or even 50 ft. In colliery districts, on the other hand, the surface as a general rule was flat, and the mines were worked by two pits, contiguous to each other. With regard to the gases, &c., found in mines, and the difficulties they presented to the miners, it would be well to review them a little in detail; and one of the points which it was important to consider was their relative specific gravity.

First came water, which flowed along the floor of the level; next came sulphurous acid; upon that would be found carbonic acid (specific gravity 1.524); above that atmospheric air, occupying, as it were, the middle line; next in order came carbonic oxide (specific gravity 0.970); above that would occur sulphuretted hydrogen, the hydrogen of which the specific gravity was 0.076; and, lastly, carburetted hydrogen. If they had to consider the gases as occupying different portions of the mine they must recollect—for this was a point most absurdly neglected—that if any of these lighter gases happened to be present in the deeper workings than those he would suppose the men to be working in, they would have a tendency to rise up into the position of the heavier gases, so that if they had a seam of coal or shale, which gave off carburetted hydrogen, beneath a well of water, such as a sump, the lighter gas would tend constantly to rise through the water, and get into the workings above. Many explosions had occurred from ignorance of this, it being generally supposed that water was a positive barrier to the passage of gas. This was a very fallacious notion, as was proved by the circumstances that gas had, in some cases, bubbled up through a deep river, and been set fire to at the surface. The burning springs afforded examples of this phenomenon. The first gas they had to deal with was carbonic acid, which from its great specific gravity was always inclined to accumulate in the lower workings. If this gas were present in the proportion of from 5 to 8 per cent. combustion was rendered difficult, and if it became as much as 10 per cent. the candles would go out, and any proportion beyond that was dangerous to life. An extraordinary instance of the presence of this gas in considerable quantities occurred at a colliery at Pontigband, in Central France, where the most powerful ventilating apparatus was required to carry it off, notwithstanding which the men were occasionally obliged to leave their work on its account.



This was an exceptional case; but, nevertheless, in many of our collieries they might have such an exhalation of this gas as to put out the lights. Lime-water had been sometimes used to get rid of this gas, but a strong current of air was best. Sulphuretted hydrogen was a most poisonous gas, but it did not often occur; it had been recognised in the Whitehaven collieries, where it was given off by a decomposition of iron pyrites, and bubbled up from the old workings. In the Towlly Colliery the men cut into a feeder in the stone drift, which contained a great deal of this gas, but it was nowhere found if the water was fresh. With regard to the middle stratum, composed of the common air, it must be considered in various ways. The miners called everything "damp"—black-damp, white-damp, fire-damp, and so on; but what they meant was the common air vitiated by being deprived of a portion of its oxygen by the breath of men, by powder-smoke, and by a great number of chemical agents in the rocks through which the levels were driven, brought into a state of activity by their tendency to decompose. Nitrogen might be described as the atmospheric air deprived of its oxygen. Carbonic oxide was a production rarely to be met with in collieries, but it should be guarded against, on account of its poisonous properties; and it was strongly suspected, if not proved, to have existed in the mine at the time of the great Heaton explosion, some years ago. Carburetted hydrogen was what was here called fire-damp, and was designated by the French miners *grisou*, and by the Germans *schlagendes wetter*. If it existed in a pure state it might be set on fire without danger, and it burned with a pale blue flame; but if it were mixed with from four times its bulk of atmospheric air it would explode, and most violently when there were from seven to nine times its bulk of air mingled with the fire-damp.

Those accustomed to fire-damp were aware of its different qualities and powers, according to the proportions in which it was present in the air. But other gases were often mingled with it besides common air, and therefore their judgment could not always be depended upon for safety. It was often given out from the coal by simple exhalation, in which case its quantity could be calculated, and its removal regularly provided for by ventilation. But sometimes, in certain portions of a coal seam, and particularly in the neighbourhood of faults, it occurred in the shape of blowers, when it poured into the mine in quantities so incredibly large as in a few minutes to fill the whole of the workings, and then, if the ventilating arrangements were not what they ought to be, or the lamps of the miners were in bad condition, or naked lights within its reach, there must be a great calamity. This gas, from its specific lightness (0.55), had a tendency to accumulate in the higher parts of a mine, and no man ought even to be allowed to go into the higher workings without each place being most carefully examined by the proper officer of the mine for that purpose. Wherever there was laxity in this respect there was danger. In metalliferous mines this gas seldom occurred, but remarkable instances of its presence did transpire from time to time, when the ground approached the character of the coal measures, and in the black shale and other beds connected with the carboniferous limestone. Cases of this kind had occurred at Talaroch, in the Harz, and more recently in Wales, and at Okel Tor, on the banks of the Tamar, where a reservoir of carburetted hydrogen was suddenly broken into, and an accident occurred. It had been stated that this gas was sometimes associated with some of the arsenicated gases, in which case it must be extremely pernicious; but this had not been satisfactorily proved. Considering how much decomposition of material went on in mines, the presence of such gases was, however, extremely probable. Besides these gases *water vapour* was also present in mines to a great extent, and it was as much desirable to get rid of that as of the deleterious gases.

### Original Correspondence.

#### TECHNICAL EDUCATION—No. II.

SIR,—I was quite aware of the new minute on this subject, issued by the Committee of Council on Education, relating to the three descriptions of prizes offered, when I last addressed you; and I quite concur with you that it is a step in the right direction—a step which will have the effect of qualifying a few, at least, in mining districts for filling offices of trust. This, however, does not come up to my view of what is required; still it is wise to proceed by degrees, as the mind of the country is prepared for it; and great credit is due to the Committee of Council for thus early taking the course they have done. My views may be regarded as extreme by proprietors of mines, and employers of labour generally, but that is no reason why I should not state them: it being desirable that the question should be looked upon and studied from various points of view, and that the public should know the opinions, not only of those by whom the boon of education is to be conferred, but those also of persons for whom it is intended. From either of these stand-points thoughtful minds must be impressed with the fact that there is amongst us a growing recognition of the dignity of labour, of an equality of social condition, and of the fact that each grade should be put into possession of all the advantages legitimate to it. This is, perhaps, the most discernable tendency of modern times, and various important circumstances concur to make it the great task of this age to tend and direct such feeling into proper channels, otherwise that which is healthy in itself may become corrupt, and break out into certain forms of disease, of which Trade Unions, Socialism, Communism, or other isms, are but the symptoms. Investing men with the elective franchise is going but a short distance towards a recognition of the force of this tendency: the privilege of delegating to the Imperial Parliament someone to watch over their interest is an act only occasionally performed, whilst to get their own living in that line of life in which they find themselves placed entails daily duties and important qualifications. The one is the mere shod and husk, and the other the root and kernel, of a working man's well-being, entailing a discharge of duties every day growing in magnitude and in importance. It is no longer according to the "fitness of things" that the chiefs of labour only should be intelligent, and the masses of workmen ignorant; a progressive revolution is taking place, eliminating old errors, opening up new ideas, and rendering extensive culture necessary. So that henceforth it will absolutely depend upon the means of culture provided whether the constant addition to humanity in the lower walks of life shall—like the bright, sportive streams of slag issuing from our furnaces—become unyielding, hardened masses of useless lumber, or whether—like that of the pure metal—it shall retain its pliability, and ripen into a useful manhood. It will depend upon the means, upon the kind, and upon the extent of the culture provided whether our criminal returns are to go on swelling, and that host of idle, incapable paupers (who prey like locust upon honest industry) are to continue increasing, or whether we shall add to the true army of labourers those who shall fitly sustain and increase the credit of our national industry.

Carlyle, whose capacious mind gives him a giant's power to grasp a fact, says—  
"It strikes me dumb to look over the long series of faces that any full church, court-house, or tavern meeting, or miscellany of men will show. Some score or two years ago all these were little red, plump infants, capable of being kneaded into any social form you please, yet you now see them fixed and hardened into artisans, artists, clerics, gentry, learned sergeants, and unlearned dandies, that can and shall beget children of their own. There is no sight more depressing than to see men false to their nature, forfeiting their high privileges, sinking into helpless agglomerations, that can neither be born nor grow, fit only to be trampled upon and broken into pieces during the onward march of progress."

As the talented member for Calne, quoting from Plato, remarked some time last session, "There is nothing more pitiable than to be ignorant of one's ignorance;" and there is no injunction the philosophers of old have left for our guidance more important than that which Mr. Gladstone, in reply, referred to as being placed over the entrances to the temple of Delphos:—

"To know ourselves, to know something of the things surrounding us, to be able to fit in and take our places, making them to administer to our happiness and the happiness of others, is, as regards this life, the most important business which concerns us. It matters little what a man's position among the man-made grades of society might be, his acts and doings, down to the unloosing of a shoe latchet, are dignified and sacred, if the performance is from a proper motive, and done in a proper manner."

But "to be able to fit in and take our places" with advantage to ourselves and others requires an efficiency which can only come with a higher average of general intelligence, and a special preparation for our tasks. The old hackneyed phrase of a popular poet—"A little learning is a dangerous thing"—can scarcely be said to apply to technical, if to general, education. Nor can it be said to encourage insubordination or discontent, by lifting the men above their employment. On the contrary, its tendency is to raise the man's employment to a level with himself. Skilled labour is every day rising in the market, and in divisions of industry where brute strength was formerly considered the chief requisite an elementary knowledge of art or science is often of more consequence, both to the possessor and to the employer. In agriculture even science has effected such changes that the agricultural labourer who commands the highest wages is no longer he who has most bone and muscle power to work a like machine, but he who has knowledge enough to tend the machine with which he has to work. In mining, too, machinery is gradually being introduced to supersede mere labour, and as mind continues to triumph over matter it will be more so. The great question for us to consider is whether we are to continue to keep up the *prestige* we have hitherto enjoyed as first among the commercial nations of Europe, or to be satisfied with falling into the rear of France, Prussia, Austria, Switzerland, and the New England States of America.

The Reports recently made by the various Chambers of Commerce on

technical education, in reply to questions from the Privy Council, will, we imagine, prove rather startling, and convince "My Lords" of the urgent necessity of steps being taken which shall to some extent atone for past neglect; and during the discussion of the question which will soon take place in the House, it will be the duty of those interested in the two great industries of mining and metallurgy, upon the success and prosperity of which so many others depend, to take care that they receive a proper share of attention, because, notwithstanding the admitted superior natural advantages, as regards abundance and order of occurrence, and the pre-eminent experience in practical working, we now find ourselves in a very unsatisfactory position as regards several of those countries which have stolen a march upon us by adopting our discoveries and improvements, and are raising up a class of workmen who, by superior knowledge, are enabled to turn them to a better account than ourselves.

We are still at the head of the world in the quantity of coal and iron produced from the prolific womb of Nature; but whilst our workmen have shown an indifference to that specific knowledge which alone can qualify them for those multitudinous trades dependent upon the processes, combinations, and successful treatment of the manufactured article, those of other countries have been intent upon their own improvement in science and art, by which means they have been able to effect economy in material and effort, and given a beauty and meaning to their productions which those—the result of rote or imitation—must necessarily lack. Moreover, the foreign workman not only has the privilege of boasting that he has entered into competition with us in certain departments of industry which, heretofore, we had regarded as exclusively our own, but that he is enabled to perform his task with much more ease and pleasure to himself.

The argument in favour of special trade education is strengthened by the fact that the marked improvement in French manufactures followed almost immediately upon the stimulus which State aid and private beneficence applied to the schools. We have, in various ways, improved the means of general education, but have we offered sufficient inducements to tempt boys to remain long enough at school for special instruction?

In the South Staffordshire and Shropshire mining districts the iron and coalmasters some time ago very wisely instituted prizes, for the purpose of inducing parents to keep their children at school; but they made the very great mistake of awarding them for anything but a proficiency in those very branches of knowledge which alone could qualify them for carrying on efficiently the processes in which they were likely to be employed when commencing the active duties of life. Mr. Wynne, Her Majesty's Inspector of Mines, in one of his admirable reports, very justly says:—

"It is the practice of school committees to appeal to manufacturers to give a preference to such boys as remain to obtain a prize, but why should they do so? There is nothing taught that will make him more forward in the branch of mechanics or other skilled labour he may select; he may be better fitted for a clerk, and much better fitted to fulfil the duties of manhood, but as a miner, a furnaceman, a puddler, or for any other industrial occupation he is not improved in the slightest degree by the sacrifices his parents have been making for two or three years in keeping him at school. The working man says 'Bible and Gospel history can be learnt at a Sunday School, and I want my child to be learning something by which he can support himself in case anything should happen to me.' Now, what I think ought to be adopted is a more useful education—something that shall fit the boy to become a clever man as well as a good one—that while he is improving his moral perceptions, he should acquire some knowledge of using his mental and physical powers to advantage."

I find you also, Mr. Editor, in your leading article in the *Mining Journal* for January 10, 1867, on this subject, saying:—

"Let us, by the establishment of special schools in all our mineral districts, endeavour to give to the children of our miners that kind of education which may fit them to take the places of their fathers when they rest from their labours. To read is all-important; we acquire a knowledge of truth from books; to write, is no less so, as it enables us to communicate our thoughts, and to preserve, for our own benefit, ideas as we receive them, which would sooner or later fade from the tablet of memory; to cipher has its great advantages, and mental arithmetic, especially, is of everyday use. It is, however, of moment that something beyond these should be taught to the young miner. He is to carry out some of the most hazardous of human enterprises, in which he is to be exposed to many imminent dangers. The four elements of the ancients and the miner are in antagonism; he compels fire to do his bidding in rending the rock, and fire often destroys him by explosion. Water and he are ever striving for the mastery, and success in the miners' labours depends upon his maintaining the rule. Air he must have to carry on his labours, and unless he knows how to train the invisible stream it often leaves him a victim. Earth is the giant upon which his tools are bestowed, and without some knowledge of its anatomy he may labour in vain, or he may but dig for himself a grave too deep for human rescue."

In the article from which this extract is made you also say, and say very justly,

"The education required for a working miner, and that which is necessary for a mine agent, captain, overseer, viewer (in fact, the practical director of the works, by whatever name distinguished), must be different in degree, and in many respects varied in character."

Still I see no reason whatever why opportunities should not be afforded to all who wish by a continuance at school, or by availing themselves of the teaching of professors of science at such district colleges as we contend for, of acquainting themselves to the fullest extent with the nature of the elements referred to, and with the mineral and geological character of the rocks, clays, and minerals of the earth in which they labour. To say nothing of the superior economy, safety, and value of the labour performed under the guidance of such knowledge, there would be a dignity about it, and a pleasure accompanying it, which would amply reward the labourer. Whether it be in the structure of the older rocks, in which, for the most part, rich mineral veins occur, or those more recent, which form the valued storehouse of our coals and iron ores, the monotony of labour in these subterranean recesses would be wonderfully lightened by an acquaintance with the agencies and processes by which they have been produced, to say nothing of a knowledge of the interesting forms of plants and animals they contain. JOHN RANDALL, F.G.S.

#### THE ELECTRIC TELEGRAPH.

SIR,—In last week's *Journal* you pay a just tribute to my brother, Mr. William Fothergill Cooke, as being entitled to occupy the same position in connection with electric telegraphy as does Stephenson in connection with the railway system; in that, as the originator of the practical enterprise, he was the first to pass the line which separates philosophical research and tentative experiment from practical realisation and public use. The following particulars connected with the two principal patents—that of 1837, which secured the needle telegraph, and that of 1840, which secured the mechanical telegraph, may illustrate the truth of your words.

It must be premised that the system originated by Mr. Cooke comprised from the first the reciprocal principle, by which instruments at any number of stations are attached to the same wires, and by which signals are exhibited to the signaliser as well as to his correspondent; practical methods of insulating the wires; a detector for localising such injuries as may occur to them; and an alarm to attract attention. For working this system, there were constructed for Mr. Cooke, to be secured by the first patent (that of 1837), two instruments with the single-needle movement, which from the first has prevailed in this country (being improvements on two instruments constructed for him at Heidelberg in 1836), and also two instruments of a mechanical form. To these was added at the last moment a pasteboard model of a dial, with five converging needles, invented by Sir C. Wheatstone, for engraving on Mr. Cooke's system. The circumstance that this five-needle dial was prominently exhibited in the specification of the first patent (the superintendence of which had been undertaken by Sir Charles) was unfortunate, as endangering the patent in a court of law, and cannot sustain the representation which has been made that Sir C. Wheatstone was the first contrivor of the electric telegraph in the form which made it available for popular use, especially as that form has never been employed.

The Voltaic magnet, on which the above-mentioned mechanical instruments depended, being in an imperfect state in 1837, those instruments were omitted in the first patent, being postponed, under advice, till the Voltaic magnet should be perfected. This being successfully accomplished by Sir C. Wheatstone in 1839, on the principle and in the mode sketched by Mr. Cooke in 1837, the mechanical instrument was patented in 1840 in two forms; one arranged by Mr. Cooke, the other by Sir C. Wheatstone. This, again, does not substantiate the statement which has been made on very high authority (confessedly without any consciousness of misleading, but in singular unacquaintance with facts), that Sir Charles was the hero of the patent of 1840; and not only so, but that an instrument of his was the only one secured, that Mr. Cooke was not associated with him in that patent, and that it was not considered in 1841 in the

Brunel Award. The principle of these, and of all other mechanical instruments which have overspread the world, was originally invented by Mr. Cooke, at Heidelberg, for his alarm, in 1836.

The quick grasp of genius by which an invalid Indian officer, whilst enthusiastically engaged at Heidelberg in anatomical modelling, seized at sight the telegraphic toy of the philosophers, and shaped it at once into the practical system which the world had long coveted in vain, received a further illustration in the establishment of that system of suspended wires which has followed the telegraph through all lands. No sooner was the invention of galvanised iron made known than Mr. Cooke, on the invitation of the Galvanised Iron Company, became a director of that company, for the purpose of superintending those improvements in the manufacture of iron wire which he had himself proposed to adopt to his purpose. These hints may be sufficient to suggest that in this, as in similar instances, the Rubicon was passed by a great captain.

Johnstone-street, Bath, March 24.

T. FOTHERGILL COOKE.

#### HYDROSTATIC BALANCE.

SIR,—Will someone of your correspondents kindly inform me which is the best and most approved balance for ascertaining the specific gravity of minerals and other substances, and the approximate cost of the complete apparatus? In Gregory's "Mathematics for Practical Men" I observe a hydrostatic "steelyard" is recommended in preference to a "balance." Is anything known of its superiority in this country—it being designed by Dr. Coates, of Philadelphia—and what is its cost? Such information would greatly oblige—  
March 24.

#### ROCK-DRILLING OR BORING-MACHINES.

SIR,—My attention has been called to a letter from Messrs. Blanchard and McKean, in the *Mining Journal* of March 14, concerning Haupt's drilling engine. They assert that—

"The contractors of one of the most important tunnels now constructing in Great Britain have decided upon the Haupt machine as the best adapted to their purposes, and their selection was made after having personally examined all the other Rock-Drilling or Boring-Machines now in use in Europe."

The above statement, combined with the extensive puffing this machine has already received, may possibly impress some of your readers with the idea that Haupt's Driller is efficient, and has at least been practically applied. So far, however, is this from being the case, that I assert, without fear of contradiction, that no proofs whatever can be given of these engines having ever been of any service in the driving of any tunnels or levels in existence.

My machines, on the contrary, are in actual work at mines in this country, in France, and in Germany. I have also orders in hand for them in Belgium.

Through the medium of the *Journal* I take the opportunity of challenging Messrs. Blanchard and McKean to a trial of the respective merits of my engines and Haupt's.

I am now driving levels under contract with my engines in Tincroft Mine. Should the proprietors of this mine be willing, for the sake of bringing matters to an issue, to run the risk of the delays which may occur in the driving of the level by the substitution of Haupt's engines for mine, I beg to suggest that Messrs. Blanchard and McKean send two of these former to Tincroft Mine, and that these and my engines be worked alternately a month at a time in a level for a distance of several fathoms at the contract rates, and for a wage of 200*l.* a side.

If Haupt's engine were the same as that exhibited at Paris and Falmouth I should not think them worth this notice; seeing, however, the tone of the letter in the *Journal* of March 14, it may be presumed that improvements have been made therein. F. B. DOERING.

Westminster Chambers, S.W., March 26.

#### POOR COPPER ORES.

SIR,—I duly noticed in the *Mining Journal* of last week the remarks of "Alkali" in reference to my letter on this subject, and as he requests a variety of information and details, I must again beg a short space in your columns, not to enter into those details he appears so anxious to obtain, but "to impress upon him that in a legal and technical struggle, such as is evidently approaching," it would be highly imprudent to divulge those facts which I doubt not, should the affair come to trial, will be brought forward and thoroughly sifted, and will, probably, form ample proof of the priority of other patents for all that is of value in Mr. Henderson's. I do not for a moment wish it to be understood as my opinion that all Mr. Henderson has patented for the extraction of copper was carried out previous to 1859, and should very much like to know where it is carried out in its entirety at the present time; but what I assert, and what I am willing to prove, if the matter be properly submitted to me, is that all, or nearly all, his patents contain, of any practical value, was carried out previous to 1859. Having no object in writing anonymously, I beg to subscribe myself—  
JOHN LONGMAID.

14, Bishopsgate-street Without, London, March 24.

#### TREATMENT OF POOR COPPER ORES.

SIR,—Your correspondent, "Alkali," in last week's *Journal*, wants to know where burnt copper ores were calcined about 10 years ago with salt? I beg to inform him that Solomon Mease and Son, Jarro Slake, have been at that work for near, if not quite, that time; at all events, they have been at work with salt and burnt ores much longer than Mr. Henderson's works at Hebburn Quay. I remember quite well, nearly ten years ago, when Solomon's son came back from Manchester and North Wales, it was the talk in the works that he had seen the same process working well there; and it is certain they gave up their own invention, which never could be got to work well, and took to this plan, which has done first-rate. VITRIOL.

Jarro, March 25.

#### TREATMENT OF POOR COPPER ORES.

SIR,—Knowing how the hard-earned success of Mr. Henderson in treating copper ores has attracted some who would profit by his brains, and seek to deprive him of reward, I read with pleasure in a late *Mining Journal* an article giving evidence of his author's keen appreciation of the true bases on which Mr. Henderson's patents rest.

Mr. Henderson has not escaped the unavoidable fate of the genuine inventor. He is pestered by a host of detractors, many of whom, like your correspondent "Poor Copper Ores," deny the originality of his discoveries. Did not Mr. Henderson discover that native oxide and carbonate of copper could be removed from an insoluble matrix by hydrochloric acid (Patent, 1857), that oxide of zinc could be separated from the matrix in the same way, and that sulphides calcined dead were no exception (Patent, April, 1859)? Again, did he not invent the volatility of chloride of copper, and forthwith work out a process to separate copper from its ores as smoke (Patent, December, 1859)? Finally, was it not left to Mr. Henderson to discover that when copper precipitate, containing silver, was heated the latter metal was changed to smoke, and might be caught again (Patent, 1860)? These selections from Mr. Henderson's numerous patents are sufficient evidence of genius, and need no words of mine. But when it is remembered that he has carried one process to commercial success, making copper that is stamped "pure," the number of his detractors is not surprising.

It is true that some (e.g., "Poor Copper Ores") talk of previous working of the process now adopted by Mr. Henderson, and point in proof to the patents, a quarter of a century old, of Mr. William Longmaid. This inventor, no doubt, specifies the condensation of the gases from the mixture of ore and salt in his furnaces, and the use of the condensed acid in washing the ore after calcination, but the chloride of copper volatilised—if, indeed, it were volatile in his day—must have passed sheer through his condenser with the coal smoke. Let them say that Mr. Henderson keeps his heat low, so as only to make a trace of copper into smoke, and thus deviates from his own invention; that a few bricks removed from the muffle furnace would make an open furnace, or no furnace at all; that the many (?) lawsuits, involving the validity of his patents, have ended in compromises, not very favourable to Mr. Henderson; that his crowning invention of the proportion of sulphur to copper is accidental; and that he barely makes the extraction of copper pay, but obtains his profit by the sale of purple (iron) ore. Let them say all these things, but we know better; and



if the iron ore is the profit, did not Mr. Henderson invent it? In the lawsuit now pending Mr. Henderson will doubtless, should he fail in bringing about a compromise, show to the world the true basis of his reputation as an inventor.—March 26.

COPPER.

ON DECEPTIVE STATEMENTS OF THE PRODUCE OF SLATE QUARRIES.

SIR,—Permit me again to call the attention of your readers to a deceptive and fallacious mode of stating the produce of slate quarries, which can only be resorted to for the purpose of misleading investors. I had before denounced this practice in the Journal, and hoped it would have been discontinued, but regret to see it again appearing in some recent slate advertisements. I allude to stating the make of slate by count (say 40,000 slates), to make it look large to those who do not know this conveys no more idea of the real value than if a railway stated the traffic in so many coins (say 40,000 coins), without stating whether these were pence or sovereigns. Just so with slate. The 40,000 slates may be small ladies, some 40 tons, worth, if seconds, about as many pounds; or, if best princesses, above 150 tons, worth nearly 500*l*. Between these extremes are above a score of differences, taking first and second qualities. The first make of a quarry is naturally more in proportion of the smaller and inferior descriptions than of the largest and best; therefore, when intending investors see the make of slate quoted by number instead of a plain statement of tonnage and value, they may rest assured this is done to conceal an inconsiderable produce, and this should naturally cause them to look with suspicion on other statements in company with such an attempt to throw dust in their eyes.

London, March 23.

A MAN OF EXPERIENCE.

THE PROGRESS OF MINING—AS A SCIENCE, AND SOURCE OF COMMERCIAL WEALTH.

SIR,—To an unpractised spectator of the depressed state of mining in Cardiganshire a third of a century ago it would naturally appear that this great interest had fallen so low that it could never again recover. The people seemed to have sunk into a state of contented poverty; the cottages were mere styes or sheds, covered with thatch, apparently attached to the fences. In the mines where anything like regularity of payments existed the miner was only settled with once in three months, his wages averaging very little above 20*s*. a month, and he and his family generally eked out a hard existence by tilling a little ground, combining farming upon the most limited and miserable scale with mining under its poorest phase. The whole mining districts, from which now lead ore worth 120,000*l*. to 150,000*l*. a year is sold, yielded barely 300*l*. a month. A little revival had taken place in the northern, or silver district, 10 years before this, or 43 years ago. It was said a series of mining legends, of which we hear so much and see so little, was practised by the Cardiganshire mining community upon their benighted co-operators of Cornwall with respect to the great Cwmsymlog Mine, the mine that paid for bringing the water to London in the time of Sir Hugh Myddelton. If the oral records of this event are to be credited, it would appear that a wily old Derbyshire miner, who held the mine at that time, wished to dispose of it to a well-known rich mining house in Cornwall, but in order to do this to the best advantage to himself he had got the mine properly dressed for the occasion. The ore ground, consisting of a series of bargains, was being worked by underground stoping under the adit, and the lode was generally too poor to pay for working, but still contained some good patches of rich ore ground. Under these circumstances, it is said he conceived and executed the design of working down all the poor ground to below a certain level, letting the pinnacles and peaks of glittering ore stand above, and when the Cornish agents came to examine the mine let in the water to a sufficient extent to cover all the dead ground, and in this way the mine presented the appearance of a channel of water studded with silver islands. The tradition goes on to state that these poor deluded, trusting, innocent Cornish agents, on seeing this bright prospect, could hardly conceal their joyful emotions, reasoning amongst themselves after this fashion:—"If those foolish poor Welsh fellows have left such borders of ore in the divisions of the bargains above water, what riches must be below!" The money was paid, the water drawn out, and the scales fell from the eyes of the unsophisticated Cornish party. For my part, I do not believe a word of such transactions.

I have been connected with mining for 40 years, and I have heard ever and again continually of such deceptions and chicanery. Who has not heard of instances such as Connorree, in Ireland, where the waste heaps were said to be covered with a thick coating of copper ore, for the purpose of deceiving the purchasers. My opinion is that miners, as a community, are as honest a body of men as exist on the face of the earth. The utmost of my experience of roguery extends to, perhaps, a party of miners elating and smoking the back of a tribute bargain, to get a little better price of the agents; and I have myself (for an honest confession is good for the soul), when working underground, bored a few short holes in the end against taking-day, to make it appear that the ground was a little harder, and the powder would not tear as much as it ought to do. But most agents are too practical for these subtleties, and, after laughing at the trick, usually reduce the price a little, as our American cousins say, as a caution. In reality, I believe no deception or fraud, as a general rule, enters into the negotiations for the disposal of mines; but, on the contrary, everything is carried on fairly and above-board, and I question whether agents do not more frequently undervalue than overvalue the appreciable points of mines under their inspection. In the instance of the great Cwmsymlog Mine, now East Darren (for the historical name of this mine has been unfortunately changed), there are now large courses of rich silver ore in the 80, 90, and 100 fathom levels, which came in about the 68, underlying the very ground where it is said the deception was attempted, so that if it were so it shows how futile the attempts of man to imitate the character of the works of Nature, for this ore ground is now paying thousands a year profit—Cwmsymlog forming one of the Goginan silver-lead district, in which, amongst others, are found Bronfford, South Darren (formerly Cwm Sebon), Great Darren, Cwm Erfin, Bwlch Consols, and others, which were all dormant at the time of the commencement of this narrative.

M. F.

SPLENDID RESULTS OF MINING—DOLCOATH MINE.

SIR,—Annexed I send you, for the information and encouragement of all bona fide shareholders, and the public generally, a list of dividends declared in this justly-celebrated and still profitable mine, with their respective dates, between 60 and 70 years ago—the produce then being almost if not entirely copper. It will be noticed that the account meetings were held every month for a long period. Similar profitable results might probably be recorded of many other Cornish mines if required, but where are any existing mines to be found that can at all compare or approach it? Only fancy 762*l*. profit on one month's working! (See June, 1809). It may be argued that there are as good fish in the sea as were ever taken out of it. Granted; but they have been very scarce and shy of late, and the sooner some specimens of the sort are discovered, hooked up, brought to grass, fairly landed, dressed, and sampled the better. In conclusion, I am happy to inform all parties interested in this good old mine, that there are no symptoms of exhaustion or decay, but that it continues to look healthy, vigorous, and fruitful, for a venerable matron of upwards of a hundred summers, and with tin at 60*l*. per ton would in all probability give 10*l*. per share dividends.

DIVIDENDS.

1803—July	£2300 0 0	1866—March	£2326 10 3
1804—October	1500 0 0	April	2534 1 7
December	1500 0 0	June	2120 6 6
February	1500 0 0	1867—June	1500 0 0
April	3000 0 0	1869—February	3000 0 0
May	3000 0 0	April	5028 19 3
June	4500 0 0	June	7632 14 1
July	2000 0 0	August	5011 16 2
August	5675 8 7	October	3625 14 5
September	4891 9 2	December	5029 11 3
October	2152 0 3	1810—February	2420 1 1
November	2057 11 9	April	1907 8 11
December	7058 10 10	October	1050 0 0
1866—February	4014 7 5		
Total			£88,036 11 6

Camborne, March 28.

WILLIAM LANTON.

GOLD PRODUCT OF VICTORIA.—The yield of gold from the mines of Victoria for the year 1867 was 1,493,831 ozs. The average number of miners employed was 65,857, and the average earnings 35*s*. per week. The gold mining companies in the colony paid in the year 1867 dividends amounting to more than £20,000*l*., being a much larger number of pounds sterling than the number of the entire population—men, women, and children. The amount would be very

largely increased if there were added the profits of private mining undertakings, and of companies which do not make public their yields and dividends.

FOREIGN MINING AND METALLURGY.

The exports of coal from Belgium have been as follows:—			
Destination.	1867.	1866.	1865.
Russia	1,324	947	547
Zollverein	6,504	6,622	6,260
Low Countries	108,973	137,751	194,365
France	3,442,220	3,818,712	3,350,782
Switzerland	41	794	4,867
Turkey			
Miscellaneous	5,326	6,946	10,866
Total	5,544,564	5,971,772	5,567,687

It will be seen by this table that the amount of the exports of coal from Belgium in 1867 was less than in the two preceding years; at the same time the deliveries to France, the most important outlet of the Belgian basins, were larger last year than in 1865; on the other hand, the deliveries to the Low Countries are giving way more and more. The exports of coke from Belgium last year amounted to 517,000 tons, against 547,550 tons in 1866, and 592,500 tons in 1865. The deliveries of this product to France sensibly declined last year; but, on the other hand, they presented an important augmentation as regards the Zollverein. The importations of coal into Belgium were 423,000 tons last year, against 179,427 tons in 1866, and 73,931 tons in 1865. English coal figured in these totals for 169,089 tons last year, against 61,486 tons in 1866, and 17,809 tons in 1865; and Prussian for 191,228 tons, against 48,796 tons in 1866, and 1546 in 1865. This progressive increase in the imports of English and Prussian coal into Belgium deserves the serious attention of Belgian coalowners. The tone of the Belgian coal trade has not presented any material variation of late; orders for domestic qualities are less numerous than for some weeks past; but, nevertheless, prices are easily maintained. As regards industrial qualities of coal, the demand has not improved. In the Charleroi basin what is most feared is the impatience of certain coalowners, who will, it is apprehended, by precipitate offers infallibly bring about a fresh fall in prices. In the Liege basin this state of things has already arisen, several contracts, having been entered into by coalowners anxious to run off a part of their extraction. This proceeding has provoked a strong feeling of discontent among the competitors of the firms in question. In the basin of the Conchant de Mons the situation remains somewhat difficult. Freight rates have not varied, the quotation from Charleroi to Paris being 7*s*. 2*d*. per ton.

The production of coal in the Dortmund (Prussian) district last year was 10,366,035 tons, against 9,291,250 tons in 1866, showing an increase of 1,074,785 tons, or 11½ per cent. The value of the extraction effected last year in the district presented an advance of 15½ per cent., as compared with 1866. The number of workmen employed in the district last year was 48,126, as compared with 47,300 in 1866, showing an increase of 846, or about 1¾ per cent. The production effected by each workman in 1867 was thus rather more than 216½ tons, as compared with 196½ tons in 1866. The stock on hand Jan. 1, 1868, was computed at 217,414 tons, as compared with 218,427 tons Jan. 1, 1867, showing a decrease this year of 1013 tons. It would thus appear, that notwithstanding the commercial depression which has prevailed in Europe, coal mining in the Dortmund district has continued in every respect to make progress. The statistics which we have summarised certainly afford another instance of the steady industrial advance which Prussia has been making of late years.

We announced recently that representatives of several eminent Belgian firms had left for St. Petersburg, in order to secure, if possible, an important contract for rails. This contract, which comprises both iron and steel rails, with their accessories, is understood to have been obtained by MM. de Dordot. The Belgian iron trade generally presents little improvement; indeed, casting pig has declined to 3*l*. 12*s*. per ton, with a scale of 2*s*. per ton per class. It is proposed to suppress the import duty now levied on pig imported into Russia; it was urged in some quarters that it was necessary to continue the duty, so as to protect certain works in Finland and the Olonets district, but free trade arguments prevailed. This result is due not only to the progress of free trade ideas, but also to the proposed suppression of the tax now imposed on the indigenous production of pig. It has been considered, besides, in official quarters that the exemption of pig from duty, which has been accorded since 1860 to the promoters of railways in Russia, established an exceptional régime which gave rise to inevitable irregularities, as under this system the importation of pig free of duty has increased to a very considerable extent. It is proposed to levy moderate duties still upon rolled iron and plates, and a somewhat high duty upon steel. The annual consumption of iron in Russia is now set down at 12,000,000 pounds, a total which shows a considerable progress upon former years. Meetings of representatives of coalowners' committees formed in the various Belgian basins will shortly take place, in order to discuss various questions of general interest referring to the present state of Belgian coal mining industry. The Bonne-Fin Colliery Company will pay, March 31, a dividend for 1867 at the rate of 8*s*. per share. Meetings are announced as follows:—Sacré Madame Colliery Company, March 30, at Antwerp; Levant d'Eloges Coal Mining Company, March 30, at Paris; Perennes Colliery Company, March 31, at Brussels; United Collieries of the Val-de-Picton, March 31, at Boux; Eschweiler Mines and Foundries Company, March 31, at Blankenbühl; Cappelle-sur-Yssel Rolling Mills Company, March 31, at Cappelle-sur-Yssel; Paradis d'Avroy and Boverie Colliery Company, April 2, at Liège; Bonne-Espérance and Batterie Colliery Company, April 6, at Liège; United Collieries Company of the Lower Sambre, April 7, at Taminies; Belle-Vue Colliery Company, April 8, at Liège; Bois Colliery Company, April 9, at Quaregnon; Haine St. Pierre Forges, Ironworks, and Foundries Company, April 11, at Brussels, &c.

There is little change to note in the state of the French iron trade, a considerable amount of stagnation still prevailing. It is stated that the Government has decided on stimulating great works on the part of railway companies; and whether this is the case or not, it appears certain that important orders for fixed plant will be soon given out by some companies. It is reported that certain establishments owned by the Bassee-Indre Forges Company, at Nantes, and in the Loire Inférieure, will be shortly closed. The council of administration of the Carmaux Mines Company will propose to fix the dividend for 1867 at 1*s*. 2*d*. per share. The Marcellin Gas Company (with which undertaking the Portes and Sénéchas Mines are associated) will pay, April 1, a dividend of 9*s*. 6*d*. per share on account of 1867. Meetings are announced as follows:—Bonne-Espérance and Bonne-Veine United Collieries Company, March 28, at Paris; Montebas Tin Mines Company (Limited), March 28, at Paris; Commentry Colliery and Fourchambault Forges and Foundries Company, March 28, at Paris; Metallurgical and Coal Mining Company of the Asturias, March 30, at Paris; Haute-Loire Coal Mines Company, March 30, at Paris; Montaux Col. Mines Company, March 31, at Paris; Lobanin Mines Company, March 31, at Strassburg; Rosdorff Mines Company, April 2, at Paris; Carmaux Mines Company, April 4, at Paris; Pont de Loup Sud Colliery, April 6, at Paris; Grand Combe Mines Company, April 18, at Paris, &c.

Chilian copper has been rather weaker at Havre, at 75*s*. per ton, at which 75 tons have changed hands, the lot to be delivered at the close of May, with Paris conditions as to payment. Scarcely any sale of disposable Chilian has been noted at Havre: the last transaction recorded was at 75*s*. per ton. At Paris, tough English has made 7*l*.; Chilian in bars, 7*l*.; ditto in ingots, 7*l*. 7*s*.; and Corcoro mineral, 7*l*. 10*s*. 7*s*. per ton. The article has maintained itself well on the German markets, and has not experienced any sensible change in prices. Banca tin has been sought after at Amsterdam and Rotterdam, and has given rise to sustained affairs, at 53½*s*. to 54*s*. and 54½*s*. Billiton has been dealt in at 53*s*. to 53½*s*. At the French markets the demand for tin has presented little change, but it has somewhat revived in Germany. There have been important transactions in lead on the German market, and prices have shown firmness. There has not been any sensible variation in zinc.

It appears that the imports of pig-iron, free of duty, into France amounted in 1867 to 55,300 tons, as compared with 64,845 tons in 1866. The imports of pig into France, with payment of duties, were 80,381 tons in 1867, as compared with 72,308 tons in 1866, making a total importation of pig into France last year of 135,681 tons as compared with 137,153 tons in 1866. The imports of plates and iron, free of duty, into France last year were 52,595 tons, as compared with 55,352 tons in 1866. The imports of plates and iron, with payment of duties, last year amounted to 6535 tons against 10,535 tons in 1866, making a total importation of plates and iron into France last year of 70,233 tons against 65,788 tons in 1866. The exports by warrants of pig, iron, and plates amounted to 113,786 tons in 1867, against 147,858 tons in 1866. The direct exports of pig, iron, plates, steel, and works in iron were 17,894 tons in 1867, against 19,767 tons in 1866. The quantities of pig and iron produced in each French group in 1866 and 1867 may be stated as follows:—

Group.	1867.	1866.	1865.
1.—Aveyron	33,334	34,988	36,875
2.—Ardennes, south of Moselle	102,714	111,219	61,602
3.—Paris basin	26,907	26,000	42,236
4.—Centre	128,230	128,876	92,422
5.—Champagne	107,616	133,731	72,494
6.—Comté	55,971	74,891	49,702
7.—Corse	11,108	14,946	594
8.—Creusot	122,129	115,090	100,222
9.—Escout	65,864	71,257	56,472
10.—Gard & Bouches-du-Rhône	47,161	39,156	18,552
11.—Loire	176,147	192,107	119,894
12.—North of the Moselle	229,215	175,327	95,552
13.—North-west	23,448	25,189	13,689
14.—Sambre	90,268	77,864	77,068
15.—South-west	82,061	81,912	11,239
Total	1,222,263	1,252,653	848,613

It will be seen by these figures that the production of pig presented in 1867 a diminution of 30,290 tons as compared with 1866, while the make of iron in 1867 was 50,760 tons below the corresponding total for 1866. The quantities of minerals imported into France in 1866 and 1867 were as follows:—

Source of supply.	1867.	1866.
England	125,840	138,974
Belgium	64,867	63,577
German Association	56,443	52,289
Spain	72,716	81,084
Kingdom of Italy	2,583	2,302
Switzerland	168,613	169,709
Algeria	489	2,362
Other countries		

It will be remarked that the receipts of minerals from Algeria are greatly increasing in importance, while those from Belgium are declining, and those from England have completely ceased. It would appear that the consumption of both pig and iron somewhat fell off in France in 1867, while stocks increased

last year in the various metallurgical groups,—a state of affairs which explains the feebleness prevailing in prices. The five establishments which apply them for consumption, this make being divided among the various producing establishments as follows:—Châtillon and Commentry, 117 tons; Dietrich and Co., 764 tons; Ferre-Noire Company, 5236 tons; Imphy St. Saurin Company, 6518 tons; and Petin, Gaudet, and Co., 7238 tons. Rails figured in last year's steel production for 10,967 tons. In 1866 the total production of steel in France was only 10,790 tons. During the last few weeks the Northern of France Railway Company has ordered 10 tons of iron rails, to be delivered at La Chapelle, at 9*l*. 12*s*. per ton (taken by the Châtillon and Commentry Forges Company); thirty turn-tables, of 16 feet diameter, at 9*l*. 7*s*. 6*d*. per ton, to be delivered at Laon (which was taken by MM. Haldy, Roehling, and Co.); a hydraulic crane, at 16*l*. 18*s*. 4*d*. per ton, by the house of Hamoir, and 70 tons of cast-iron water-pipes, at various prices. The Creusot Ironworks and the Loire Forges Company have just shared an order for 15,000 tons of iron rails, to be delivered at Trieste, at 7*l*. 12*s*. per ton. The Northern of France Railway Company has ordered 12,000 tons of iron rails from the Maubeuge Forges Company, but the terms have not been ascertained. It is announced that MM. Petin, Gaudet, and Co. have obtained an order for 10,000 tons of Bessemer steel rails for a railway in the United States, at a price which approaches 16*l*. per ton, delivered at the port of embarkation; it is right to remark that this announcement requires confirmation. The Châtillon and Commentry Forges Company has obtained a contract for the plates required for two armour-plated frigates, recently commenced. The Western of France Railway Company has ordered 3000 tons of Bessemer steel rails from the Ferre-Noire Works. This order carries the total quantity of rails of this description, ordered by the Western of France Company, to 32,000 tons. The Carmaux Mines Company proposes to fix the dividend for 1867 at 1*s*. 2*d*. per share.

The tone of the Prussian iron trade is not altogether satisfactory, confidence, which had been shaken by apprehensions of war, not having been altogether re-established, reviving only slowly. The fear, indeed, of a war with France has not yet completely disappeared, although it is subsiding more and more. As regards rails, it may be observed that the administrations of various Prussian lines are aiming at extensions of their systems, and are proposing to lay down second lines of rails. The Thuringian Railway Company has ordered 6000 tons of rails from Messrs. Falkenroth, Kocher, and Co., at Hasepe, from the Phoenix works, at Laar, near Ruhrort, and from the Herford Company; the deliveries are to be completed in the course of this year. The administration of the Rhine Railway has ordered 1500 tons of rails. The administration of the Rhenish Railway has ordered the house of Eberh, Hoesch, and Sons, of Duren, a contract for 4000 tons of rails, at 9*l*. 9*s*. 6*d*. per ton, a guarantee being given for five years. Pig has been tending downwards in Prussia; grey pig, No. 1, has made 3*l*. 16*s*. 8*d*. to 4*l*. per ton; ditto No. 2, 3*l*. 12*s*. to 3*l*. 15*s*. 4*d*. per ton; and pig for puddling purposes, 3*l*. 8*s*. to 3*l*. 10*s*. 6*d*. per ton. Prussia and Austria have just concluded a treaty of commerce, to which we may possibly make some further reference.

AUSTRALIAN MINES.

YUDANAMUTANA COPPER.—Capt. Terrell (Jan. 27) reports—Blinman Mine: The lode in bottom of No. 2 winze has greatly improved; and the other points of operation are quite as rich as mentioned in last report. We continue raising a large quantity of ore, and as soon as the cross-cut is driven under the lode we shall be able to raise more ore, and there is twice the quantity of ore in sight now than there was last September. The quantity of copper made since last report is 49 tons, and that quantity would have been much larger but for the Christmas holidays, during nine days of which nothing was done at the smelting works. Everything is now going on satisfactorily. The quantity of rough copper sold at Adelaide during the month was 68 tons, realising net 462*s*. 4*s*. 8*d*., and 32 tons were in course of transit to port.

GREAT NORTHERN COPPER.—Capt. Tonkin reports—The winze west of cross-cut is looking very kindly, and promises to make ore shortly in paying quantities. The lode in the eastern end of the winze is 1*l*. wide; the other part is not so good, but improving as we go down. I shall sink this winze with all possible speed, and I believe that success will crown our efforts.

WORTHING.—The lode in the 83 has just been cut; it appears strong and powerful, with very rich ore, and the ground easy for driving. The cutting of this has unwaters the 73, so that better results may now be looked for. We expect we have struck the lode at the 63 south, which will soon drain the 53, when we shall be able to sink winzes at that level, and there is twice the quantity of ore in sight now than there was last September. The quantity of copper made since last report is 49 tons, and that quantity would have been much larger but for the Christmas holidays, during nine days of which nothing was done at the smelting works. Everything is now going on satisfactorily. The quantity of rough copper sold at Adelaide during the month was 68 tons, realising net 462*s*. 4*s*. 8*d*., and 32 tons were in course of transit to port.

PORT PHILLIP AND COLONIAL GOLD.—The quantity of quartz crushed during the four weeks of December was 4994 tons, yielding 2555 oz. 13 dwts. of gold, or an average of 9 dwts. 10 grains per ton, including gold from pyrites. The receipts were 5857*l*. 9*s*. 2*d*. The payments (including 268*l*. for firewood and mine timber) were 6681*l*. 4*s*. 4*d*. The profit was 1906*l*. 4*s*. 8*d*., making, with the balance carried over from last month of 241*l*. 16*s*., less 235*l*. 10*s*. 6*d*. paid for securing the creek over the old workings of the Clunes United Company, a portion of which will be repaid, an available balance of 1485*l*. 10*s*. 4*d*. Out of this sum we divided 2000*l*. between the two companies, the Port Phillip Company's proportion being 1300*l*. The balance of 2485*l*. 10*s*. 4*d*. being carried forward to next month on firewood account. The machinery is all working very well, including the Birch's Creek plant, which is amply supplying the works with fresh water. The return for the four weeks of January is:—Quantity of quartz crushed 4311 tons; yield, 20*l*. 10*s*. 14 dwts. of gold, or an average of 9 dwts. 16 grs. per ton, exclusive of pyrites gold. The remittances are 1710*l*. 3*s*. 11*d*.

ENGLISH AND AUSTRALIAN COPPER.—The quantity of coal at Koorling was 335 tons; at Kapunda, 124 tons; and at Port Adelaide, 527 tons. There were four furnaces and one refinery at work. Since last advice a further small shipment of 20 tons copper had been made.

SCOTTISH AUSTRALIAN.—The directors have advices from Sydney dated Feb. 1, with reports from Lambton Colliery to Jan. 27. The sales of coal for the month of December amounted to 14,116 tons, making a total sale for the year 1867 of 178,751 tons.

CADIANGULLONG COPPER.—During the month there were sampled from the mine 50 tons of ore, which were raised by the few tributaries then still at work.—Smelting Works: There have been shipped to London by the Colonial Empire 8½ tons of fine copper, and there were in store at Sydney 8 tons more, at a value of 1000*l*. It was expected that from the remnant of ores and metal in hand and in the furnace bottoms an additional quantity of not less than 1½ tons of fine copper would be made and dispatched from the works before suspending all smelting and mining operations on the property.

YORKE PENINSULA.—The committee of inspection at Adelaide report that they have appointed Capt. Thomas Anthony to direct and superintend the renewed operations at the Kurilla, and the following are extracts from his report:—"I began work on Jan. 8 by examining the engine and boilers, and after cleansing and repairing them, set the engine to work on the 11th, and succeeded in draining the mine to bottom (the 35 level from surface) by the 15th. In the 15, 25, and 35-fm. levels the lode has expanded to three or four times its usual size, at a point from 10 to 12 fms. east of Hall's engine-shaft; and it has improved in size, and in the size of the ore. This change is not, however, caused by the lode coming into contact with a small 'slide' or curved 'head,' as it is at all the levels named. At the 35 east this slide is about 11½ fms. from Hall's shaft; here the lode is from 6 to 7 ft. wide, containing good yellow ore, which will, I have no doubt, work by-and-bye at a medium 'tribute.' It will not be available, however, until the winze begun at the 25 east is holed to the 35. With this object I have set the said winze to six men at 20*l*. per fm. It is now 2 fms. 4 in. deep, with 6 fms. to sink. The lode in this winze is 3½ ft. wide, composed of quartz, carbonaceous iron, malachite, and yellow copper ore, but the ore is so scattered throughout the lode that it will not much more than pay for dressing. The 35 is driven east of Hall's engine-shaft to within 3½ fms. of where the winze will hole. I shall, all being well, set this for driving during the ensuing week. The lode here is poor. I may remark that the lode along the slide, before referred to, shows a marked improvement in the 25 over the 15, and still greater at the 35, and there is every probability of still further improvement in depth. As regards the ultimate value of this mine, sinking and driving on the course of the lode is the only thing that will prove it. I would recommend you to sink Hall's shaft and drive the 45, when reached both east and west on the course of the lode. This will at least give you a pretty correct idea of what it is likely to make still deeper. In favour of this lode, it may be argued, that it is within half a mile of the ore-producing lodes at the Wallaroo Mine, and there is no marked dissimilarity in the various strata surrounding the lodes in both mines.—Indeed, both geologically and geographically there is a striking parallelism apparent. It is most satisfactory to say that this mine is most favourably situated, and that no reason can be adduced to show why it may not turn out well.

FORTUNE COPPER (W.A.).—Mr. Samson advises (Feb. 5) of having shipped 30 tons lead ore per Kestrel via Sydney, and arranged to ship from 100 to 150 tons in the Hougoumont.

FOREIGN MINES.

ST. JOHN DEL REY.—The managing director (Mr. John Hoeking) has issued a circular with the last advices of Mr. Gordon. The noxious vapour had been expelled from the mine, and examinations above the surface of the debris were being carefully made. Two further examinations, it was thought, would enable the mine to be opened, and determine whether it would be practicable to reach the ore ground in the upper part of the East Chalcas, through the existing excavation, which, if practicable, would occupy much less time than a new shaft. In the meantime the directors have submitted a plan for the consideration of the mine conference of reaching the Bahu lode from the westward. In regard to the Gala Mine, it will be seen from the extracts from the diary that more regular results may be looked for in March. Many enquiries having been made in regard to the financial position of the company, the directors think it may be satisfactory to the shareholders to have a financial statement, including all known payments to the shareholders to be met amount to 25,474*l*. 16*s*. 5*d*., against which the drafts and payments to be met amount to 25,233*l*., leaving a surplus of 11,221*l*. 16*s*. 5*d*., and to this must be added 800*l*., the estimated value of gold to arrive in May. The reserve found on March 20 amounted to 48,074*l*. 3*s*. 1*d*.

DON PEDRO NORTH DEL REY GOLD.—Capt. T. Treloar: The gold return for January amounts to 11,105 ottavos (equal to 1281 ozs. troy)—profit, 2700*l*. 5*s*. 8*d*. The produce exceeds that for December by 916 ottavos, and



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